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## **REMARKS**

In the Office Action the Examiner issued a objections to Claim 1 because of the informalities: "the workpiece" recited in line 3 and "the said workpiece" recited throughout claim 1. Corrections to the informalities of Claim 1 have been made accordingly. The Examiner also issued a rejection of claims 1, 2, 4 and 5, wherein claims 2, 4 and 5 are ultimately dependant upon claim 1. Applicant has amended claim 1 and now believes that claims 1, 2, 4 and 5 are now allowable as Claim 1 provides a new method for the combination of workpiece movement and control of the traditional separate "scanning", "lift and index" and "pop-up" movement and control methods into one invention. Claim 3 has been cancelled.

Respectfully submitted,

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